



Functional Task Description

Task Title: **CNC Machinist – M3**

Reports To: **Machine Shop Supervisor**

DESCRIPTION: *One or more of the following tasks may be assigned:*

- Set up Three, Four and Fifth Axis CNC Machines
- Check Parts
- Basic Machine Maintenance (Fluids and Chip removal)
- Suggest process improvements on speeds, feeds, also designing of tooling and fixtures
- Required to fill out Routings for tasks completed
- Required to fill out Production Log sheets
- Required to move completed parts to appropriate locations

SKILLS REQUIRED:

Be familiar with Basic CNC Machining Functions & Operations
Proficient Blue Print reading skills using the Key Dimension Check List
Proficient Measuring Tool capability and ability to set own tools
Proficient CNC programming reading ability
Works with Programming troubleshooting complex prototype CNC Programs
Read and write English
Ability to do Basic Math (Add, Subtract, Multiply, Divide)

EXPERIENCE REQUIRED:

5+ years CNC machine experience preferred
On-The-Job Training as appropriate

TRAINING and/or EDUCATION REQUIRED:

On the Job Training will be provided.
High School Diploma or equivalent

Approved by:

Date: **10/10/2018**